



1395 Digital DC Drive Renewal Parts

Important Information, Read First

The 1395 Product Line has evolved from current rated units to horsepower rated units. Within the range of sizes there are various series levels of hardware that you must identify before ordering parts.

Figure 1-1 Series Levels

Current Rated Pages 4 thru 9

SERIES A			SERIES B (MKVA)			SERIES A (HKVA)		
3.6A	230V	345A	346A	230V	980A	1350A	230/380/415V	2250A
3.6A	460V	345A	346A	460V	980A	1350A	460/575/660V	2250A

Horsepower Rated Pages 10 thru 15

SER B			SER A			SER B(Med KVA)		
1HP	230V	30HP	40HP	230V	100HP	125HP	230V	300HP
2HP	460V	60HP	75HP	460V	200HP	250HP	460V	600HP

Drive Series Identification

The Drive Nameplate (Fig. 1-2) which is located inside the front cover of the drive can be used to identify the Series of your drive. If your drive contains an extra Power Output Rating entry at the bottom of the label it is a Horsepower rated drive.

**Figure 1-2.
Drive Nameplates**

Horsepower Rated Drive Nameplate

1395 - A61 - C2 - P10 - P51

Inst. Man 1395 - 5 - 40

S/N 07076 SER B

DC OUTPUT

Volts 240

Max Amps 4.7

Power Output

Rated

.75 KW / 1HP

Power Rating Label

Current Rated Drive Nameplate

Bulletin 1395 DC Controller

HT - T2214880

Cat 1395 AR - 1A - A005 - BA1 -
CB1 - FMA - F2A - PB - AX

Max DC Output - Armature

Volts 500

Amps 5

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How to order Spare parts

Customers:

Please call local distributor for all parts orders. When looking at a printed circuit board for a part number, refer to the label with “*Kit*” preceding the 6 digit number.

Distributors:

The vast majority of the parts in this manual are in the 6 digit AMAPS format with the remainder being in Catalog Number format.

For some time the 6 digit part numbers in the Passport System needed an “SP” prefix in front of the number. Later, the “SP” was changed to “1395” and in fact if you enter an “SP xxxxxx”, Passport will convert it to “1395 xxxxxx”. If you enter “SP xxxxxx” and the part comes up invalid, enter “1395 xxxxxx”. If the part still comes back as invalid, follow the procedure below:

1. Call 1395 Tech Support at 262-512-8176 to establish a Clarify Case number and verify that the part number is valid.
2. Ask to be transferred to Customer Service for price and delivery. (They will ask for the case number.)
1. Enter the Passport P/N as SP-SDB-CUSTOM.
2. In the Memo Text block:
 - A) Enter the 6 digit part number.
 - B) Enter the Clarify Case number.
 - C) Enter price and delivery information.
3. Summit order.