6.4 Input/output terminals of the control board

## 6.4 Input/output terminals of the control board

## 6.4.1 Permanently-connected input terminals

Table 6-43 Permanently-connected input terminals

Term	ninal	Function	Description				
Drive A	Drive B						
663		Pulse enable, module-specific	The inverter is enabled (motor control), if the enable voltage is available at the following terminals:				
X431.4			Terminal 63 (pulse enable, group-specific, at the NE and monitoring module)				
7,40	, i . <del>-</del>		Terminal 64 (controller enable, group-specific, at the NE or monitoring module)				
			3. Terminal 48 (contactor control, at the NE module)				
			4. Terminal 663 (pulse enable, board-specific)				
			5. Terminal 65.x (controller enable, axis-specific)				
			If terminal 663 is opened while the motor is rotating, the inverter is immediately (< 1 ms) inhibited, and the motors connected to this module coast down in a no-current condition.				
			If the module is enabled using terminal 663, then the enable operation takes approx. 20 ms.				
65.A	65.B	Axis-specific controller	The controller enable is dependent on the following enable signals:				
X451.5	X452.5	enable	Terminal 63 (pulse enable, group-specific, at the NE and monitoring module)				
			Terminal 64 (controller enable, group-specific, at the NE or monitoring module)				
			3. Terminal 663 (pulse enable, board-specific)				
			4. Terminal 65.x (controller enable, axis-specific)				
			5. RFG, fault drive x (internal enable signal)				
			6. PROFIBUS enable signals				
			If the associated terminal 65.x is opened while the motor is rotating, then the drive brakes along the ramp-function generator ramp.				
			If the n <sub>min</sub> threshold (P1403) is exceeded (as absolute value), or after the pulse cancellation timer has expired (P1404), the inverter is inhibited (pulses canceled), and the motor is shutdown without any overshoot.				

## Note:

- x: Space retainer for drive A or B
- If the enable signals are missing, which are required to operate the drive, these can be determined using P0600 (operating display) (refer to Chapter 4.5).

6.4 Input/output terminals of the control board

## 6.4.2 Freely-parameterizable digital input terminals

## Description

There are 4 freely parameterizable input terminals for every axis.

A terminal is parameterized by entering the appropriate required function number into the assigned parameter.

Which function numbers are available? --> Refer to Chapter 6.4.3

#### Note

- Rules when assigning input terminals a multiple number of times
   The terminals are evaluated in the following sequence:
   I0.x I1.x I2.x I3.x I4 I5 ... I11
   If a function is assigned a multiple number of times to an input terminal, influence is only possible using the "last" terminal assigned this particular function.
- Rule regarding hardware terminal and PROFIBUS signal
   The hardware terminal has priority over the PROFIBUS signal, this
   means that a signal via a terminal always has priority over the
   "same" PROFIBUS signal.

#### Notice

The terminals may only be parameterized when the drive pulses are canceled.

If terminal functions are activated, however, are not connected-up, then the "0" signal is effective.

# Overview of the terminals and parameters

There is the following assignment between terminals, drives and parameters:

Table 6-44 Overview of the freely-parameterizable input terminals

Terminal					Parameter						
Di	rive A	Di	rive B	No.	Name	Min.	Standard	Max.	Unit	Ef- fec- tive	
10.A	X451.7	IO.B	X452.7	0660	Function, input terminal I0.x	0	0 (SRM, SLM) 35 (ARM)	82	-	im- medi- ately	
I1.A	X451.8	I1.B	X452.8	0661	Function, input terminal I1.x	0	0 (SRM, SLM) 7 (ARM)	82	-	im- medi- ately	

Table 6-44 Overview of the freely-parameterizable input terminals, continued

Terminal				Parameter						
D	rive A	Di	rive B	No.	Name	Min.	Standard	Max.	Unit	Ef- fec- tive
I2.A	X451.9	I2.B	X452.9	0662	Function, input terminal I2.x	0	3	82	-	im- medi- ately
13.A	X451.10	13.B	X452.10	0663	Function, input terminal I3.x	0	4	82	-	im- medi- ately
-	-	-	-		Each input termin parameters.	al can l	pe assigned a fu	nction ι	using th	nese
					The function number from the list of input signals is entered (refer to Chapter 6.4.3).					
					Note:					
					The status of the diagnostic purpos	-		-	P0678	for

## 6.4.3 List of input signals

#### Reader's note

The drive receives the input signals, listed in the Tables 6-45 and 6-46 either from an input terminal or as control bit from PROFIBUS-DP. All of the input signals can be found under the index entry "Input signal...".

The following must be specified for each signal:

• Fct. No.:

The function number is required to parameterize the input terminal via the display and operator control unit.

Operating mode (P0700):

This specifies in which operating mode the signal is available (x: Available, -: Not available).

n-set: "Speed/torque setpoint" mode

pos: "Positioning" mode

PROFIBUS bit:

The bit name is required to control the signal via PROFIBUS-DP (refer to Chapter 5.6.1).

Example: STW1.4 --> that means control word 1, bit 4

6.4 Input/output terminals of the control board

Table 6-45 Overview of the input signals

	Operating mode			
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Inactive	0	х	Х	-
Activate function generator immediately (from SW 11.1)	2	×	-	STW1.11
Reset the fault memory	3	×	Х	STW1.7
Open-loop torque controlled mode	4	х	-	STW1.14
Motor data set changeover (from SW 2.4) 1st input/2 <sup>0</sup> 2nd input/2 <sup>1</sup>	5 6	X X	1 1	STW2.9 STW2.10
Ramp-up time zero	7	x	Х	STW2.4
Integrator inhibit, speed controller	8	х	Х	STW2.6
Parameter set changeover 1st input/2 <sup>0</sup> 2nd input/2 <sup>1</sup> 3rd input/2 <sup>2</sup>	9 10 11	x x x	x x x	STW2.0 STW2.1 STW2.2
Fixed speed setpoint (from SW 3.1) 1st input/2 <sup>0</sup> 2nd input/2 <sup>1</sup> 3rd input/2 <sup>2</sup> 4th input/2 <sup>3</sup>	15 16 17 18	X X X	- - -	- - - -
First speed setpoint filter off	25	×	Х	STW2.3
Suppress fault 608 (from SW 3.1)	26	×	Х	STW2.8
Spindle positioning on (from SW 5.1)	28	×	-	STW1.15
ON/OFF 1 (from SW 8.3)	31 (from SW 8.3)	х	х	STW1.0
Operating condition/OFF 2	32 (from SW 4.1)	х	х	STW1.1
Operating condition/OFF 3	33 (from SW 5.1)	х	х	STW1.2
Enable inverter/pulse inhibit	34 (from SW 4.1)	х	х	STW1.3
Ramp-up generator enabled	35	х	-	STW1.4
Selection, parking axis	40	х	Х	STW2.7
Activate function generator (edge) (from SW 8.1)	41 (from SW 9.1)	х	-	STW1.8
Activate function generator (edge) (from SW 9.1)	41	-	Х	PosStw.15
Opening the holding brake for test purposes (from SW 4.1)	42	х	х	STW1.12

Table 6-45 Overview of the input signals, continued

		Oper mo			
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit	
Block selection 1st input/2 <sup>0</sup>	50	Х	X	SatzAnw.0	
2nd input/2 <sup>1</sup> 3rd input/2 <sup>2</sup>	51 52	X X	X X	SatzAnw.1 SatzAnw.2	
4th input/2 <sup>3</sup>	53	×	×	SatzAnw.3	
5th input/2 <sup>4</sup>	54	x	x	SatzAnw.4	
6th input/2 <sup>5</sup>	55	x	x	SatzAnw.5	
(from SW 10.1) 7th input/2 <sup>6</sup>	56	Х	Х	SatzAnw.6	
(being prep., from SW 10.1) 8th input/2 <sup>7</sup>	57	Х	X	SatzAnw.7	
Operating condition/reject traversing task	58	-	X	STW1.4	
Oper. condition/intermediate stop	59	-	X	STW1.5	
Activate traversing task (edge)	60	-	X	STW1.6	
Incremental jogging (from SW 4.1)	61	-	X	PosStw.5	
Jogging 1 ON/jogging 1 OFF	62	-	X	STW1.8	
Jogging 2 ON/jogging 2 OFF	63	-	Х	STW1.9	
Activate teach-in (edge) (from SW 4.1)	64	-	Х	PosStw.6	
Control requested/no control requested	-	Х	Х	STW1.10	
Start referencing/cancel referencing	65	-	Х	STW1.11	
External block change (from SW 3.1)	67	-	Х	STW1.13	
Fixed stop, sensor (from SW 3.3)	68	-	Х	PosStw.3	
Request passive referencing (from SW 5.1)	69	-	X	STW1.15	
Follow-up mode	70	-	Х	PosStw.0	
Setting the home position	71	-	X	PosStw.1	
Activate coupling (from SW 3.3)	72	-	Х	PosStw.4	
Activate coupling via I0.x (from SW 3.3)	73	-	X	-	
Set setpoint, master drive (from SW 4.1)	74	-	Х	QStw.0	
Invert the angular incremental encoder input (from SW 3.5)	75	-	Х	PosStw.7	
Reference cams	78	-	×	PosStw.2	
Equivalent zero mark	79	х	х	-	
Flying measurement/length measurement (from SW 3.1)	80	x	-	-	
Plus hardware limit switch (NC contact) (n-set from SW 8.1)	81	х	x	-	
Minus hardware limit switch (NC contact) (n-set from SW 8.1)	82	х	х	-	
Activate MDI (from SW 7.1)	83	-	Х	SatzAnw.15	
Activate angular incremental encoder, handwheel (from SW 8.1)	84	-	Х	SatzAnw.13	
Angular incremental encoder handwheel evaluation, bit 0 (from SW 8.1)	85	-	Х	SatzAnw.11	
Angular incremental encoder handwheel evaluation, bit 1 (from SW 8.1)	86	-	х	SatzAnw.12	

6.4 Input/output terminals of the control board

Table 6-45 Overview of the input signals, continued

		Operating mode		
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Ramp-function generator start/ramp-function generator stop	-	х	-	STW1.5
Enable setpoint/inhibit setpoint	-	х	-	STW1.6
Accelerating time zero for controller enable (from SW 3.1)	-	х	-	STW1.13
Motor changed over (from SW 2.4)	-	х	-	STW2.11
Master sign-of-life (from SW 3.1)	-	х	х	STW2.12 STW2.13 STW2.14 STW2.15

Table 6-46 List of input signals

		Operating mode		
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Inactive	0	х	х	-

The input with this function is switched "inactive".

The input terminal can still be connected-up, but is not evaluated.

## Application:

During commissioning (start-up), "disturbing" inputs are first disabled, and are then activated later and commissioned.

Activate function generator immediately (from SW	2	x	-	STW1.11
11.1)				

Through this input signal the function generator can be activated immediately in the "Speed/Torque setpoint" operating mode and thus the "Oscillate" function be implemented analog, as at the SIMODRIVE 611 drive.

1 signal Function generator is activated immediately

0 signal Function generator is deactivated

## Note:

Activating the function generator immediately is described in Chapter 6.19.

## 6.4 Input/output terminals of the control board

! 611ue diff!

Table 6-46 List of input signals, continued

		Operating mode		
Signal name, description	Fct. No.	n-set	pos	PROFIBUS bit
Reset the fault memory	3	х	Х	STW1.7

Faults that are present that are acknowledged with RESET FAULT MEMORY, are reset via this input signal.

Before acknowledging faults/errors, their cause must first be removed.

**Requirements:** The controller enable signal at terminal 65.x has been withdrawn.

1 signal No effect

0/1 signal The fault memory is reset and the fault(s) acknowledged using a 0/1 edge.

0 signal No effect

#### Note:

• Faults, which can be acknowledged with POWER ON, cannot be reset in this fashion.

- The drive remains in the fault condition until all of the faults/errors have been removed.
   In the PROFIBUS mode the system then goes into the "power-on inhibit" status.
- From SW 6.1 and for P1012.12 = 1, the fault can also be acknowledged without the prerequisite that the control signal STW1.0 = 0. The drive however, remains in the "power-on inhibit" condition.

It is possible to toggle between closed-loop speed controlled and open-loop torque controlled operation via this input signal.

1 signal Open-loop torque controlled operation (M<sub>set</sub> mode)
 0 signal Closed-loop speed controlled operation (n<sub>set</sub> mode)

Application: Master/slave, refer to Chapter 6.6.5.

Motor data set changeover (from SW 2.4)				
1st input/2 <sup>0</sup>	5	х	-	STW2.9
2nd input/2 <sup>1</sup>	6	x	-	STW2.10

It is possible to toggle between a total of 4 motors/motor data sets using these 2 input signals.

Motor data set	1	2	3	4
1st input/weighting 20	0	1	0	1
2nd input/weighting 2 <sup>1</sup>	0	0	1	1

## Note:

- The motor changeover version and therefore the behavior of the terminal, is selected using P1013 (motor changeover).
- Output terminal signals with function numbers 11, 12, 13 and 14 (motors 1, 2, 3 or 4 selected) are
  used to control the contactors to change over the motor.
- In order to ensure that the function changes over in a controlled fashion (identified as being simultaneous) the switching operation of the inputs must be completed with one interpolation clock cycle (P1010).
- Motor changeover is described in Chapter 6.11.

Ramp-function generator on

	Ramp-up time zero		7	X	х	STW2.4
The ramp-function generator (RFG) can be switched-in and out via this input signal.						
	1 signal	Ramp-function generator off				
		This acts just like a ramp-up and ramp-do	wn of the ra	mp-funct	tion genei	rator of 0 ms.

0 signal