Rockwell Automation

1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP (200-240V), (380-480V), (500-600V)

ATTENTION: Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

Significance of Level Numbers	Level 1 - Major Assemblies Recommended stocking locations include large users and OEM's, distributors, and GTS.
	Level 2 - Minor Assemblies Recommended stocking locations include distributors and GTS.
	Level 3 - Discrete Components Recommended stocking locations include GTS.
Installation Instructions	Spare Parts installation instructions are documented in the troubleshooting manuals.

Spare Part Catalog Number Description (Example)



<u>BDB</u>



1336 = PLUS, FORCE, IMPACT 1336S = 1336 PLUS 1336F = 1336 PLUS II 1336T = 1336 FORCE 1336E = 1336 IMPACT 1336R = 1336 REGEN Spare Part Type

Common Spare Rev Part Delineator

General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).

2) Tecnical Support will provide the part number that needs to be ordered, PROVIDED:

a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.

- b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
- c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
- 3) Place parts order through your local RA Distributor.

4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team) to process and/or expedite your parts order. The CS representative will provide P & A.

IMPORTANT NOTES: Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact: A-B Standard Drives Technical Support Phone: 262 512 8176

Spare Parts - 230V PLUS, PLUS II, FORCE & IMPACT Drives

Spa	are Parts - 230V	PLUS, PLUS II, FORCE & IMPACT Drives	Quantity of Kits Required per Drive												
_			Α	Frame B		В	Frame C			Frame D			Frame E		
Level	Catalog Number	T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone / (CB) = Common Bus No Designator = Applies to all drives Description X = not applicable	.5-10 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP
items		Series C Conversion Kit													
ite		(includes Gate Drive PCB, Inductor and Precharge SCR)				1	1				1			1	1
these	1336-CONV-SP11A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 7.5 HP		1											
	1336-CONV-SP12A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 10 HP			1										
	1336-CONV-SP13A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 15 HP				1									<u> </u>
'Level' rating for		Bus Fuse Upgrade Kit - D Frame													
bu		(includes higher amperage bus fuse and fuse adapter)				1									T
ati	1336-CONV-SP15A	Bus Fuse and Busbar Upgrade Kits, STEF, 250A, 230V, 40 HP								1					
-	1336-CONV-SP16A	Bus Fuse and Busbar Upgrade Kits, STEF, 300A, 230V, 50 HP									1				
Š Č	1336-CONV-SP17A	Bus Fuse and Busbar Upgrade Kits, STEF, 350A, 230V, 60 HP										1			
تے		Plus to PlusII Upgrade Kit													
0 L	1336F-UPGRA11	Main Control Bd, HAS2, and decal, A Frames, Latest FRN	1												
-	1336F-UPGRB11	Main Control Bd, HAS2, and decal, Frames B-G, Latest FRN		1	1	1	1	1	1	1	1	1	1	1	1
		Main Control PCBs													
		T.G. Symbol -> MAIN CTL													
	1336E-MCB-4UPGRD	PROM, Language and CP, Firmware 4.03	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336E-MC1-SP23A	PCB, Main Control 1336E, 2.03 Firmware, Frames A1-A4	1												
Le	1336E-MC2-SP23A	PCB, Main Control 1336E, 2.03 Firmware, Frames B-H		1	1	1	1	1	1	1	1	1	1	1	1
	1336E-MC1-SP31B	PCB, Main Control 1336E, w/ English LM, V3.01, Frames A1-A4	1												
	1336E-MC2-SP31B	PCB, Main Control 1336E, w/ English LM, V3.01, Frames B-H		1	1	1	1	1	1	1	1	1	1	1	1
	1336E-MC1-SP43A	PCB, Main Control 1336E, w/ English LM, V4.03, Frames A1-A4	1												
	1336E-MC2-SP43A	PCB, Main Control 1336E, w/ English LM, V4.03, Frames B-H		1	1	1	1	1	1	1	1	1	1	1	1
	1336S-MCB-SP2B	PCB, MAIN CONTROL 1336S, A FRAME/WITH LM	1												
	1336S-MCB-SP1B	PCB,MAIN CONTROL 1336S,B-H FRAME		1	1	1	1	1	1	1	1	1	1	1	1
	1336F-MCB-SP1M	PCB, Main Control 1336F, Frames B-G, Latest FRN, Supersedes													
		1336F-MCB-SP1A through SP1L		1	1	1	1	1	1	1	1	1	1	1	1
	1336F-MCB-SP2M	PCB, Main Control 1336F, A Frames, Latest FRN, Supersedes 1336F-													
		MCB-SP2A through SP2L	1												
		1336F FLASH FILES													
	1336F-FRN	1336 PLUS II, Latest FIRMWARE	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-MCB-SP34B	PCB, Main Control 1336T, Series B, V3.04		1	1	1	1	1	1	1	1	1	1	1	1
		PCB, Main Control 1336T, Series B, Master, V3.04		1	1	1	1	1	1	1	1	1	1	1	1
4		PCB, Main Control 1336T, Series B, Slave, V3.04		1	1	1	1	1	1	1	1	1	1	1	1
		PROM, Firmware Upgrade, MAIN CONTROL, V5.01		1	1	1	1	1	1	1	1	1	1	1	1
		Adapter PCBs	Ш			. ·	I	. ·		· ·	I	. ·	· ·		<u> </u>
	1336T-GT1-SP34B	PCB, PLC Communications Adapter, Series B, V3.03	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-GT1-SP51A	PCB, PLC Communications Adapter, w/ English LM, V5.01		1	1	1	1	1	1	1	1	1	1	1	1
	1336T-GT1-UPGRAD	Firmware Upgrade, PLC Communications Adapter, V5.01		1	1	1	1	1	1	1	1	1	1	1	1
	1336T-GT2-SP51A	PCB, Standard Adapter, w/ English LM, V5.01	1	1	1	1	1	1	1	1	1	1	1	1	1
Level 1	1336T-GT3EN	Controlnet Adaptor board		1	1	1	1	1	1	1	1	1	1	1	1
ē		Language Modules	Ш										•		<u> </u>
-	1336E-EN43	Language Module Kit, 1336E, English, V4.03	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336S-EN6	LANGUAGE MODULE, V6.XX, ENGLISH	1	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM1EN51	Language Module Kit, 1336T, PLC Comm Adapter, English, V5.01	<u> </u>	1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM1FR51	Language Module Kit, 1336T, PLC Comm Adapter, French, V5.01		1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM1ES51	Language Module Kit, 1336T, PLC Comm Adapter, French, V5.01		1	1	1	1	1	1	1	1	1	1	1	1
	1336T-LM1DE51	Language Module Kit, 1336T, PLC Comm Adapter, Spanish, V3.01		1	1	1	1	1	1	1	1	1	1	1	1
	13301-LIVITDE31	Language Module Mi, 13301, FLO COMMI Adapter, German, VS.01	L												