

1336 PLUS, PLUS II, FORCE, IMPACT & REGEN Spare Parts

0.37-597 kW / 0.5-800 HP
(200-240V), (380-480V), (500-600V)

ATTENTION: Hazardous voltages are present in the drive. Serious or fatal injury can occur from electric shock. DO NOT attempt repair without a troubleshooting manual or contacting Allen-Bradley for assistance.

Significance of Level Numbers

Level 1 - Major Assemblies
Recommended stocking locations include large users and OEM's, distributors, and GTS.

Level 2 - Minor Assemblies
Recommended stocking locations include distributors and GTS.

Level 3 - Discrete Components
Recommended stocking locations include GTS.

Installation Instructions Spare Parts installation instructions are documented in the troubleshooting manuals.

Spare Part Catalog Number Description (Example)

<u>1336</u>	--	<u>BDB</u>	--	<u>SP1</u>	--	<u>A</u>
1336 = PLUS, FORCE, IMPACT		Spare Part Type		Common Spare		Rev
1336S = 1336 PLUS				Part Delineator		
1336F = 1336 PLUS II						
1336T = 1336 FORCE						
1336E = 1336 IMPACT						
1336R = 1336 REGEN						

General Procedure For Ordering Parts Not Listed In This Spare Parts Matrix

- 1) Contact A-B Standard Drives Technical Support during normal business hours - 7 A.M. to 6 P.M. (CST).
- 2) Technical Support will provide the part number that needs to be ordered, PROVIDED:
 - a) The Catalog Number(s) of the drive(s), the system, or the equipment in question is known.
 - b) The RA Sales Order Number (SO) for the drive(s) or equipment in question is known.
 - c) You have the correct Troubleshooting Manual to help identify the parts you are seeking.
- 3) Place parts order through your local RA Distributor.
- 4) Local RA Distributor will place an order, in PASSPORT, then contact Customer Service (E-Team) to process and/or expedite your parts order. The CS representative will provide P & A.

IMPORTANT NOTES: Only A-B distributors may contact Customer Service. Calls from end users are not accepted by Customer Service. CS has precedence on any P & A issues.

Your Comments Are Welcome

If you have comments on how to improve this Spare Parts Index or Parts Ordering Issues, please contact:
A-B Standard Drives Technical Support Phone: 262 512 8176

Level	Catalog Number	Description	T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone / (CB) = Common Bus No Designator = Applies to all drives X = Not Applicable	
Level 1	1336T-LM1DE51	Language Module Kit, 1336T, PLC Comm Adapter, German, V5.01		
	1336T-LM1IT51	Language Module Kit, 1336T, PLC Comm Adapter, Italian, V5.01		
	1336T-LM2EN51	Language Module Kit, 1336T, Standard Adapter, English, V5.01		
	1336T-LM2FR51	Language Module Kit, 1336T, Standard Adapter, French, V5.01		
	1336T-LM2ES51	Language Module Kit, 1336T, Standard Adapter, Spanish, V5.01		
	1336T-LM2DE51	Language Module Kit, 1336T, Standard Adapter, German, V5.01		
	1336T-LM2IT51	Language Module Kit, 1336T, Standard Adapter, Italian, V5.01		
		Gate Drive PCBs		
		T.G. Symbol -> BASE DRV / POWER SUPPLY, A1		
	1336-BDB-SP63A, C	Obsolete--replaced by 1336-BDB-SP63D		
	1336-BDB-SP63D	PCB, Gate Driver, 1336T, 460V, 1 HP, Ser C & Up		
	1336-BDB-SP64A, C	Obsolete--replaced by 1336-BDB-SP64D		
	1336-BDB-SP64D	PCB, Gate Driver, 1336T, 460V, 3 HP, Ser C & Up		
	1336-BDB-SP1A	Obsolete--replaced by 1336-CONV-SP1A (Ser A to Ser C)		
	1336-BDB-SP1C	Obsolete--replaced by 1336-BDB-SP1D		
	1336-BDB-SP1D	PCB, Gate Driver, 1336SF, 460V, 7.5 HP, Series C & up		
	1336-BDB-SP2A	Obsolete--replaced by 1336-CONV-SP2A (Ser A to Ser C)		
	1336-BDB-SP2C	Obsolete--replaced by 1336-BDB-SP2D		
	1336-BDB-SP2D	PCB, Gate Driver, 1336ST, 460V, 10 HP, Series C & up		
	1336-BDB-SP3A	Obsolete--replaced by 1336-CONV-SP3A (Ser A to Ser C)		
	1336-BDB-SP3C	Obsolete--replaced by 1336-BDB-SP3D		
	1336-BDB-SP3D	PCB, Gate Driver, 1336STE, 460V, 15 HP, Series C & up, 1336F, 460V, 15 HP, Series A and up.		
	1336-BDB-SP4A	Obsolete--replaced by 1336-CONV-SP4A (Ser A to Ser C)		
	1336-BDB-SP4C	Obsolete--replaced by 1336-BDB-SP4D		
	1336-BDB-SP4D	PCB, Gate Driver, 1336STE, 460V, 20 HP, Series C & up 1336F, 460V, 20 HP, Series A and up.		
	1336-BDB-SP5A	Obsolete--replaced by 1336-CONV-SP5A (Ser A to Ser C)		
	1336-BDB-SP5C	Obsolete--replaced by 1336-BDB-SP5D		
	1336-BDB-SP5D	PCB, Gate Driver, 1336STE, 460V, 25 HP, Series C & up 1336F, 460V, 25 HP, Series A and up.		
	1336-BDB-SP6A	Obsolete--replaced by 1336-CONV-SP6A (Ser A to Ser C)		
	1336-BDB-SP6C	Obsolete--replaced by 1336-BDB-SP6D		
	1336-BDB-SP6D	PCB, Gate Driver, 1336STE, 460V, 30 HP, Series C & up 1336F, 460V, 30 HP, Series A and up.		
	1336-BDB-SP57A, C	Obsolete--replaced by 1336-BDB-SP57D		
	1336-BDB-SP57D	PCB, Gate Driver, 1336STEF, 460V, X40 HP		
	1336-BDB-SP17A, C	Obsolete--replaced by 1336-BDB-SP17D		
	1336-BDB-SP17D	PCB, Gate Driver, 1336STEF, 460V, 40 HP		
	1336-BDB-SP18A, C	Obsolete--replaced by 1336-BDB-SP18D		
	1336-BDB-SP18D	PCB, Gate Driver, 1336STEF, 460V, 50 HP		
	1336-BDB-SP19A, C	Obsolete--replaced by 1336-BDB-SP19D		
	1336-BDB-SP19D	PCB, Gate Driver, 1336STEF, 460V, X60 HP		
	1336-BDB-SP28A, C	Obsolete--replaced by 1336-BDB-SP28D		
	1336-BDB-SP28D	PCB, Gate Driver, 1336STEF, 460V, 60 HP		
	1336-BDB-SP29A, C	Obsolete--replaced by 1336-BDB-SP29D		
	1336-BDB-SP29D	PCB, Gate Driver, 1336STEF, 460V, 75 HP		
	1336-BDB-SP30A, C	Obsolete--replaced by 1336-BDB-SP30D		
	1336-BDB-SP30D	PCB, Gate Driver, 1336STEF, 460V, 100 HP		
	1336-BDB-SP31A, C	Obsolete--replaced by 1336-BDB-SP31D		
	1336-BDB-SP31D	PCB, Gate Driver, 1336STEFR, 460V, 125 HP		
	1336-BDB-SP56A, C	Obsolete--replaced by 1336-BDB-SP56D		
	1336-BDB-SP56D	PCB, Gate Driver, 1336STEFR, 460V, X150 HP		
	1336-BDB-SP37A, C	Obsolete--replaced by 1336-BDB-SP37D		
1336-BDB-SP37D	PCB, Gate Driver, 1336STEF, 460V, 150 HP			
1336-BDB-SP38A, C	Obsolete--replaced by 1336-BDB-SP38D			
1336-BDB-SP38D	PCB, Gate Driver, 1336STEF, 460V, 200 HP			
1336-BDB-SP39A, C	Obsolete--replaced by 1336-BDB-SP39D			

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